# A 9-Bit Configurable Current Source with Enhanced Output Resistance for Cochlear Stimulators

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Abstract - This paper presents a configurable current source for cochlear stimulators. A switchable multi-bias active-cascode architecture is developed to provide a 9-bit output current in a small implementation area. A stacking MOS structure enables the current source to achieve high output resistance and large voltage compliance. Implemented in a standard  $0.35\mu$ m CMOS process, the current source can source a maximum 1mA current, provide  $\geq 4.77V$  voltage compliance under a 5V supply and achieve  $\geq 50M\Omega$  output resistance in  $0.26mm^2$ .

## I. INTRODUCTION

Cochlear implants are well-accepted prosthetic devices to restore hearing to profoundly deaf people by delivering electrical stimuli to auditory nerves. Fig. 1 shows a structure of a cochlear implant [1], which consists of an external module and an implanted system. In the implant, a current stimulator consisting of current source(s) is used to generate biphasic charge-balanced current pulses with a suitable amplitude, period and pulse width configured by the decoder to stimulate auditory nerves through an electrode array such that hearing can be restored. Since hearing restoration is determined by the quality of the current pulses, the performances of the current source in the stimulator are crucial. Studies have found that large amplitude of 1mA anodic or cathodic stimulus current generated by the current source is needed to elicit auditory percept under variations in stimulation types (bipolar or monopolar), placement of electrodes, number of remaining ganglion cells, etc [2]. In addition, the output current of the current source should have large amplitude resolution such that the cochlear implant could be more flexible to be adjusted under variability in patient thresholds for comfortable stimulation levels. However, with the increase in the amplitude resolution, the implementation area of the current source greatly increases. Large implementation area can lead to errors in gradients, edge effects, etc during the chip fabrication, which degrades the accuracy of the output current. Moreover, the current source should have high output resistance with large voltage compliance to ensure accuracy of the output current under variations of the electrode impedance. Unfortunately, the above performance requirements of the current source are very challenging to achieve simultaneously.

Previous reported current sources either for retinal [3] or cochlear [4], [5] stimulators are based on a wide-swing





Fig. 1. Structure of a cochlear implant system.

cascode topology [3], [4] or voltage-controlled resistors (VCR) [5]. To achieve small chip area, the output resistance of the reported wide-swing cascoded current source is only about hundreds of k $\Omega$  due to the use of small-size transistors and the resulting channel-length modulation effect [3]. On the other hand, the output resistance of the reported VCR current source can achieve over 10M $\Omega$  [5]. In the VCR current source, different current amplitudes is generated by varying the gate-to-source voltage of a triode-region transistor. However, the intrinsic non-linear behavior between current and gate-to-source voltage of the triode-region transistor limits the current amplitude resolution in the VCR current source.

This paper presents a current source using a switchable multi-bias active-cascode digital-to-analog converter (DAC), which can source/sink a 1mA full-scale output current with 9bit configurable amplitudes in a small implementation area. A stacking MOS structure is also developed to allow the current source to achieve large output resistance with a wide voltage compliance range. Table I provides performance comparisons of different current sources for current stimulators. Compared to all reported current sources, the proposed current source achieves the largest output current, amplitude resolution, voltage compliance and output resistance, while small implementation area can still be maintained. Details of the proposed current source will be discussed in later sections of this paper.

## II. PROPOSED CURRENT SOURCE

The proposed current source is the core of a 8-channel bipolar current stimulator in our portable cochlear implant research platform for animal studies [6]. Fig. 2 shows a conceptual diagram of a single-channel bipolar current stimulator, in which two control signals are used to determine on/off of switches  $SW_{s1} - SW_{s4}$  for generating biphasic current pulses between two adjacent electrode sites A and B. In particular, during anodic (cathodic)-pulse phase,  $SW_{s1}$  ( $SW_{s2}$ ) and  $SW_{s4}$  ( $SW_{s3}$ ) allow the current sinking from site A (B) to site B (A) through the auditory nerve. Since the biphasic

PERFORMANCE COMPARISONS WITH PREVIOUSLY REPORTED CURRENT SOURCES				
	JSSC 03 [3]	JSSC 06 [4]	TBME 05 [5]	This Work
Supply Voltage	±5	±2.5	5	+5
Maximum Output Current (mA)	0.4	0.5	0.21	1
Resolution	8 bits	8 bits	5 bits	9 bits
Maximum INL (LSB)	-3.11	N.A.	N.A.	2.9
Maximum DNL (LSB)	2.15	N.A.	N.A.	0.8
Voltage Compliance (V)	3.6V (cathodic current) 3.35V (anodic current)	±2.0	4.25	4.77
Output Resistance (MQ)	0.443	N.A.	>10	>50
Area (mm <sup>2</sup> )	0.227	N.A.	0.05	0.26
Technology	standard 1.2µm CMOS	High-voltage 0.5µm CMOS with thick gate oxide	standard 1.5µm CMOS	standard 0.35µm CMOS

 TABLE I

 RFORMANCE COMPARISONS WITH PREVIOUSLY REPORTED CURRENT SOURCE



Fig. 2. Conceptual diagram of a bipolar current stimulator.



Fig. 3. (a) Structure of the proposed configurable current source with its (b) 2-bit switchable bias scheme.



Fig. 4. Bias voltage generation circuit.

current pulses are provided by the same current source, charge balance can be achieved and the current source determines the performances of the current stimulator.

## A. Structure and Operational Principle

Fig. 3(a) shows the structure of the proposed current source, which consists of an active-cascode 7-bit current-mode DAC realized by transistors  $M_a$ ,  $M_0 - M_6$  and an amplifier  $A_1$ . The active-cascode architecture can provide high resistance at the drain of  $M_a$ . Input control code of the DAC  $b_0 - b_6$  is used to connect gate voltages of  $M_0 - M_6$  to either  $V_{bH}$  or  $V_{bL}$  through switches  $SW_0 - SW_6$ . For example, the gate voltage of  $M_n$  is connected to  $V_{bL}$  ( $V_{bH}$ ) through SW<sub>n</sub> when  $b_n = 0$  (1), where n is from 0 to 6. Fig. 3(b) shows a 2-bit switchable bias scheme, which allows gate voltages  $V_{bL}$  and  $V_{bH}$  of  $M_0 - M_7$  to select from different bias voltages  $V_{b1} - V_{b4}$  based on an input control code  $b_8b_7$ . Voltages  $V_{b1} - V_{b4}$  are provided by the bias voltage generation circuit shown in Fig. 4, in which current I is the least significant bit of the output current I<sub>out</sub>.

To generate the first 7-bit output current  $I_{out}$ ,  $b_8b_7 = 00$  and thus  $V_{bL}$  and  $V_{bH}$  are connected to 0 and  $V_{b1}$ , respectively. With high-gain amplifiers  $A_1$  and  $A_{b1}$ , the drain voltages of  $M_0 - M_8$  are maintained to be the same. Since all  $M_0 - M_8$  are designed to operate in the saturation region, the current from  $M_8$  can be accurately mirrored to transistors  $M_n$  when  $b_n = 1$  as

$$I_n = 2^n I \qquad . \tag{1}$$

Therefore, the active-cascode DAC is binary-weighted to realize a 7-bit output current  $I_{out}$  as

$$I_{out} = I(b_0 + 2b_1 + 2^2b_2 + 2^3b_3 + 2^4b_4 + 2^5b_5 + 2^6b_6) \quad . \tag{2}$$

By controlling  $b_0 - b_6$  to be either 1 or 0, the output-current ranging from 0 to 127I can be generated.

In order to achieve 9-bit resolution, the 2-bit switchable multi-bias scheme selects appropriate gate voltages for  $M_0 - M_7$  based on the input control code  $b_8b_7 = 00$ , 01, 10, or 11. As described above, when  $b_8b_7 = 00$ , the dynamic range of  $I_{out}$  is from 0 to 127I. When the input code increases from 127 to 128,  $b_8b_7$  changes from 00 to 01 to cause  $V_{bL} = V_{b1}$ . It allows the gate voltage of  $M_0 - M_6$  to remain at  $V_{b1}$  when  $b_0 - b_6 = 0$ .  $I_{out}$  due to  $M_0 - M_6$  is thus still kept at 127I. The compensation transistor  $M_7$  provides an additional I to allow the total  $I_{out}$  of the current source smoothly increasing from 127I to 128I. Therefore, with  $b_8b_7 = 01$ , the dynamic range of  $I_{out}$  from 128I to 255I can be realized by setting different



Fig. 5. Relationship between output current and 2 additional bits.

values of  $b_0 - b_6$ . Similarly, the output current from 256I to 383I and from 384I to 511I can also be generated by the proposed 2-bit switchable multi-bias strategy and 7-bit current-mode DAC with monotonic increasing behavior shown in Fig. 5. The compensation transistor  $M_7$  is important to ensure smooth transitions between two different 7-bit segments of the output current.

The implementation area of the proposed current source is greatly reduced by the proposed 2-bit switchable bias generation scheme. In the 7-bit current-mode binary-weighted DAC shown in Fig. 3(a), the large-size transistor  $M_6$  occupies almost half of the total implementation area of transistors M<sub>0</sub> -M<sub>6</sub>. Obviously, if a conventional 9-bit binary-weighted DAC structure is adopted by using two additional large transistors with sizes of 128(W/L) and 256(W/L), the total implementation area would be about 4 times as that of the existing 7-bit DAC structure. It should be noted that the area occupied by the 2-bit switchable bias generation scheme is compact due to the use of small-size transistors. The proposed current source based on switchable multi-bias 7-bit currentmode DAC architecture is thus an area-efficient way to realize 9-bit current amplitude resolution. The compact design of the proposed current source also provides good current matching and linearity of the output current.

# B. Output Resistance & Voltage Compliance Considerations

The output resistance of the active-cascode DAC is given by

$$R_o = A \cdot g_{ma} r_{o1} r_{oa} \tag{3}$$

where A is the gain of amplifier  $A_1$ ,  $r_{o1}$  is the equivalent output resistance of transistors  $M_0 - M_7$ , and  $g_{ma}$  and  $r_{oa}$  are the transconductance and output resistance of  $M_a$ , respectively. Since  $V_1$  is large enough (~0.18V) to ensure all transistors  $M_0$ –  $M_7$  in the saturation region, the output resistance  $R_o$  is A times larger than that of wide-swing or fully cascode current sources, where A >> 1. Although the output resistance  $R_o$  of VCR current source in [5] has a similar expression as (3), its  $R_o$  value is limited by the resistance of the triode-region transistor. As a result, the proposed active-cascode DAC structure can provide the largest output resistance.

However, as the input supply of the current source as high as 5V is needed in the stimulator, the drain voltage of  $M_a$  can



Fig. 6. Simulated output current under different output voltages.

be close to 5V. When drain-to-source voltage V<sub>ds.Ma</sub> of M<sub>a</sub> is much larger than the overdrive voltage  $V_{ov,Ma}$ , transistor  $M_a$  will suffer from the hot carrier effects [7]. The drain-tosubstrate current I<sub>DB,Ma</sub> of M<sub>a</sub> will then be greatly increased, thereby decreasing the output resistance of  $M_a$  ( $r_{oa}$ ) and then the value of  $R_0$ . As shown in Fig. 6, the simulated output current of the current source (without stacking MOS structure) increases when the output voltage is beyond 3V, which indicates the decrease in the output resistance of the current source under hot carrier effects. In fact, hot-carrier effects have more serious impact on a transistor implemented in a standard sub-micron CMOS process than a transistor realized either by a high-voltage or a long-channel process due to larger electric field at the drain of a standard sub-micron CMOS transistor. It implies that it is difficult for the current source to maintain at high output resistance over a wide range of the voltage compliance under a high supply voltage and using a standard sub-micron CMOS process.

In the proposed current source, a stacking MOS structure shown in Fig. 3(a) using transistor  $M_{m1} - M_{m3}$  on top of the active-cascode DAC is developed to address the above technical challenge. The purpose of three transistors  $M_{m1}$  –  $M_{m3}$  is to limit drain-to-source voltage  $V_{ds}$  across each transistor to a reasonably small value for eliminating hot carrier effects and minimizing substrate current of each transistor when the output voltage Vout of the current source is close to the supply rail. It should be noted that when  $V_{out}$  is small,  $M_{m1}$  -  $M_{m3}$  will be driven to the deep linear region with a very small voltage drop across the stacking MOS structure. The output resistance of the current source is guaranteed to achieve at least  $R_0$  given in (3), as transistors  $M_a$  and  $M_0 - M_{11}$ are all in the saturation region. When Vout is large, transistors M<sub>m1</sub> - M<sub>m3</sub> would operate in the saturation region to further increase the output resistance of the current source. From Fig. 6, the simulated output current of the proposed current source is maintained constant under a wide range of Vout. High output resistance with an extended voltage compliance is thus achieved in the proposed current source under a high supply voltage of 5V and a standard 0.35µm CMOS process by using the proposed stacking MOS structure.

## C. Circuit Implementations

In the proposed current source, amplifiers  $A_1$ ,  $A_{b1} - A_{b4}$  are crucial to its output resistance and the accuracy of mirroring current. A single-stage folded-cascode structure with



Fig. 7. Operational amplifier in the proposed current source.



Fig. 8. Micrograph of a single-channel current stimulator with the proposed current source.

transistors  $M_{o1} - M_{o12}$  shown in Fig. 7 is used to implement  $A_1, A_{b1} - A_{b4}$  for achieving high low-frequency gain. Since  $V_1$  at the positive terminal of  $A_1$  is a low voltage for minimizing the drain-to-source voltage of transistors  $M_0 - M_{11}$  and maximizing the voltage compliance of the current source, the input differential pair of  $A_1$  is realized by pMOS transistors  $M_{o3}$  and  $M_{o4}$ . With a 5V input supply, a cascode current mirror with transistors  $M_{o5} - M_{o8}$  can provide high output resistance at the amplifier output across its output swing.

### III. MEASUREMENT RESULTS

In order to verify the performances of the proposed current source, a single-channel bipolar current stimulator is realized in a standard 5-V  $0.35\mu$ m process. With the same concept shown in Fig. 2, the single-channel stimulator can generate biphasic current pulses to the auditory nerve by using the proposed current source. Fig. 7 shows the micrograph of the current stimulator, in which the chip area of the proposed current source is  $0.26 \text{ mm}^2$ .

Table I provides the detailed measurement results. The proposed current source can source a maximum 1mA output current with 9-bit resolution. In particular, Fig. 9 shows the measured output currents of the proposed current source under different output voltages and input digital codes. The measured output resistance is at least 50M $\Omega$  for the output voltage between 0.23V and 5V. It justifies that both high output resistance and wide voltage compliance are achieved simultaneously in the proposed current source.

Fig. 10 shows the measured current pulses generated by the current stimulator. With two control signals to define on/off of switches in the stimulator, charge-balanced biphasic current pulses with the pulse amplitude of  $1022\mu$ A are generated.



Fig. 9. Measured output current under different output voltages.



Fig. 10. Measured charge-balanced biphasic current pulses using a singlechannel bipolar current stimulator.

## IV. CONCLUSION

A 9-bit configurable current source using the proposed active-cascode 7-bit binary-weighted DAC and 2-bit switchable multi-bias scheme has been introduced and verified on silicon. The active-cascode DAC increases the output resistance, whereas 2-bit switchable multi-bias strategy helps to decrease the implementation area of the current source. Additionally, a stacking MOS structure on top of the DAC allows the current source to maintain high resistance over a wide voltage compliance range. The proposed current source is suitable for the current stimulation in cochlear implants.

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